MATERIAL SAFETY DATA SHEET

For Coatings, Resins and Related Materials

______ SECTION I - PRODUCT IDENTIFICATION Manufacturer: Crawford Laboratories, Inc. Information Phone: 773-376-7132 4165 South Emerald Avenue Emergency Phone: 800-424-9300 _____ IL 60609 ! Hazard Ratings: Health - 2 Chicago Product Class: FLOROTHANE CR ESD 250 ! none -> extreme Fire - 2 Trade Name : PART A ISOCYANATE COMPONENT ! 0 ---> 4 Reactivity - 1 Product Code : R0-167 ! C.A.S. Number: SEE BELOW ! SECTION II - HAZARDOUS INGREDIENTS ______ Weight --- Exposure Limits ---- VP CAS # % ACGIH/TLV OSHA/PEL mm HG Ingredients 110-43-0 20-50 50 ppm 100 2.1 METHYL n-AMYL KETONE ALIPHATIC POLYISOCYANATE 28182-81-2 > 75 0.5 mg/M3 S.T.E.L.= 1.0 Contains 0.7% maximum free HDI monomer (by weight). HDI

* SECTION 313 SUPPLIER NOTIFICATION

CEILING OF 0.02 PPM

Ingredients with * above are subject to reporting requirements of section 313 of the Emergency Planning and Community

monomer (CAS #822-06-0) has a TLV=0.005 PPM TWA AND A

SECTION III - PHYSICAL DATA

Boiling Range: 304 - 304 Deg. F Vapor Density: Heavier than Air.

Evap. Rate: 0.33 x n-Butyl Acetate Liquid Density: Heavier than Water.

Volatiles volume: 29.0 % Wgt per gallon: 8.57 Pounds.

Appearance: CLEAR LIQUID

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flammability Class: Flash Point: 102 F tcc LEL: 1.11%

-EXTINGUISHING MEDIA:

FOAM, CO2, OR DRY CHEMICAL

-SPECIAL FIREFIGHTING PROCEDURES:

WATER MAY BE USED TO KEEP EXPOSED CONTAINERS COOL, AND TO KEEP FLAMMABLE STRUCTURES WET. DO NOT ENTER FIRE AREA WITHOUT PROPER PROTECTION BECAUSE HAZARDOUS DECOMPOSITION PRODUCTS MAY BE PRESENT (SEE VI).

-UNUSUAL FIRE & EXPLOSION HAZARDS:

WATER PRESSURE MAY SPREAD A COMBUSTIBLE LIQUID FIRE.

SEALED CONTAINERS MAY EXPLODE IF OVERHEATED.

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SECTION V - HEALTH HAZARD DATA

-PERMISSIBLE EXPOSURE LEVEL:

IF PEL'S ARE KNOWN, THEY ARE LISTED IN SECTION II

W A R N I N G : CARE MUST BE TAKEN TO ASSURE THAT THE

LOWEST OF THE EXPOSURE LIMITS SET FORTH IN SECTION II

IS NOT EXCEEDED. WHEN IN DOUBT - WEAR AN APPROVED RESPIRATOR,

AND ORDER AIR SAMPLING TESTS. (SEE SECTION VIII)

-EFFECTS OF OVEREXPOSURE:

OVEREXPOSURE MAY PRODUCE VARIOUS EFFECTS, INCLUDING:

- 1-ACUTE TOXICITY, RESULTING IN HEADACHE, DIZZINESS, NAUSEA, AND LOSS OF CONSCIOUSNESS.
- 2-SEVERE EYE IRRITATION POSSIBLY RESULTING IN PERMANENT DAMAGE.
- 3-IRRITATED MUCOUS MEMBRANES.
- 4-VOMITING DUE TO INGESTION.
- 5-DEFATTING AND DRYING OF THE SKIN, WHICH MAY RESULT IN IRRITATION AND DERMATITIS.
- 6-SENSITIZATION AFTER REPEATED CONTACT.
- -FIRST AID:
- --EYE CONTACT-FLUSH WITH PLENTY OF FRESH WATER FOR 15 MINUTES WHILE HOLDING EYELIDS OPEN. GET MEDICAL ATTENTION.
- --INHALATION-REMOVE VICTIM TO FRESH AIR AND PROVIDE OXYGEN IF
 BREATHING IS DIFFICULT. GIVE ARTIFICIAL RESPIRATION IF NOT
 BREATHING. GET MEDICAL ATTENTION. KEEP VICTIM WARM AND
 COMFORTABLE. NEVER GIVE AN UNCONSCIOUS PERSON LIQUIDS.

-INGESTION- IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY.

ONLY INDUCE VOMITING ON INSTRUCTION OF PHYSICIAN. IF VOMITING OCCURS SPONTANEOUSLY, KEEP HEAD BELOW HIPS TO PREVENT ASPIRATION OF LIQUID INTO THE LUNGS.

NEVER GIVE AN UNCONSCIOUS PERSON LIQUIDS.

--SKIN CONTACT-FLUSH WITH WATER WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. FOLLOW BY WASHING WITH SOAP AND WATER.

DO NOT REUSE CLOTHING OR SHOES UNTIL CLEANED. IF IRRITATION PERSISTS, GET MEDICAL ATTENTION.

SECTION VI - REACTIVITY DATA

STABLITY: [] Unstable [x] Stable

HAZARDOUS POLYMERIZATION: [] May occur [x] Will not occur

-INCOMPATABILITY:

MAY BE INCOMPATIBLE WITH STRONG OXIDIZING AGENTS AND STRONG ALKALIES.

-CONDITIONS TO AVOID:

AVOID HEAT, SPARKS, OPEN FLAMES, AND INCOMPATIBILITIES ABOVE.

ALSO, AIRCRAFT TRANSPORT MUST BE IN STRICT ACCORDANCE WITH

APPLICABLE REGULATIONS.

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SECTION VI - REACTIVITY DATA (cont.)
-HAZARDOUS DECOMPOSITION PRODUCTS:
INCOMPLETE COMBUSTION FOR PRODUCTS LIKE THIS MAY FORM HIGHLY
POISONOUS CARBON MONOXIDE AND OTHER TOXIC GASES.
SECTION VII - SPILL OR LEAK PROCEDURES
-STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
WARNING - COMBUSTIBLE. ELIMINATE ALL IGNITION SOURCES.
HANDLING EQUIPMENT MUST BE GROUNDED TO PREVENT SPARKING.
WEARING THE PROTECTIVE CLOTHING OUTLINED IN SECTION VIII,
SOAK UP WITH AN ABSORBANT AND PLACE IN NON-LEAKING
CONTAINERS. SEAL TIGHTLY FOR PROPER DISPOSAL.
-WASTE DISPOSAL METHOD:
DISPOSAL MUST BE IN ACCORDANCE WITH CURRENT LOCAL, STATE AND
FEDERAL REGULATION. CONTACT AN APPROVED DISPOSAL FACILITY.
SECTION VIII - SPECIAL PROTECTION INFORMATION:
DEADLD MODY DOMESTICK
-RESPIRATORY PROTECTION:
PROPERLY FITTED NIOSH/MSHA APPROVED RESPIRATORS SHALL BE USED
DURING APPLICATION UNLESS AIR MONITORING DEMONSTRATES VAPOR/
MIST LEVELS ARE BELOW APPLICABLE LIMITS.

BECAUSE THIS PRODUCT CONTAINS ALIPHATIC POLYISOCYANATE, A POSITIVE PRESSURE SUPPLIED AIR RESPIRATOR MUST BE WORN IF THE AIRBORN CONCENTRATIONS ARE UNKNOWN, OR IF THE AIRBORNE HDI MONOMER CONCENTRATIONS EXCEED 0.05 PPM.

-VENTILATION:

EFFECTIVE ENGINEERING CONTROLS SHOULD BE USED WHENEVER POSSIBLE.

-PROTECTIVE GLOVES:

USE RUBBER GLOVES

-EYE PROTECTION:

WEAR APPROVED SAFETY GOGGLES

-OTHER PROTECTIVE EQUIPMENT:

HAVE EYE BATH AND SAFETY SHOWER AVAILABLE.

SECTION IX - SPECIAL PRECAUTIONS

-PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:

TREAT AS ANY HAZARDOUS-COMBUSTIBLE MATERIAL; STORE IN A COOL,
DRY PLACE IN BUILDINGS DESIGNED FOR THE STORAGE OF COMBUSTIBLE
LIQUIDS.

WARNING: HOT ORGANIC CHEMICAL VAPORS OR MISTS ARE SUSCEPTIBLE
TO SUDDEN SPONTANEOUS COMBUSTION WHEN MIXED WITH AIR.

IGNITION TEMPERATURES DECREASE WITH INCREASING VAPOR VOLUME AND
VAPOR/AIR CONTACT TIME AND ARE INFLUENCED BY PRESSURE CHANGES.

IGNITION MAY OCCUR AT TYPICAL ELEVATED TEMPERATURE PROCESS

CONDITIONS, ESPECIALLY IN PROCESS OPERATING UNDER VACUUM IF

SUBJECTED TO SUDDEN INGRESS OF AIR, OR OUTSIDE PROCESS

EQUIPMENT OPERATING UNDER ELEVATED PRESSURE IF SUDDEN ESCAPE OF

VAPORS OR MISTS TO THE ATMOSPHERE OCCURS. ANY PROPOSED USE OF

THIS PRODUCT IN ELEVATED TEMPERATURE PROCESSES SHOULD BE

THOROUGHLY EVALUATED TO ASSURE THAT SAFE OPERATING CONDITIONS

(cont.)

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SECTION IX - SPECIAL PRECAUTIONS (cont.)

-PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: (cont.)
ARE ESTABLISHED AND MAINTAINED."

-OTHER PRECAUTIONS:

NOTE

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